

Date: Tuesday, 3/11/2008 7:51:56 AM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : MIRROR ARM
Job Number : 37722	
Estimate Number : 10335	
P.O. Number :	Part Number : D2010104
This Issue : 3/11/2008 S.O. No. :	Drawing Number : D2010 REV. C2
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : C2
Previous Run : 34672	Material :
Written By :	Due Date : 3/24/2008 Qty: <del>5</del> <sup>10</sup> Um: Each
Checked & Approved By : <u>HA 08.03.10</u>	
Comment : Est A 04.02.17 New issue KJ/JLM	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304TR0500W035	304 RD Tube .500 x .035W
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Comment: Qty.: 1.5750 f(s)/Unit Total : 7.8750 f(s)

Material: 304/316 SS tubing 0.500" Dia. x 0.035" wall

(M304TR0500W035)

Batch No: M107166

ml 08/03/11 **X10**

2.0	BRAKE NC	NC BRAKE
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Comment: BRAKE NC

Punch per Dwg. D2010-104 and Spec Control Dwg D2727

Identify as D2010-104

ml 08/03/11 **X10**

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

1- Bend as per Dwg D2010 using bending Jig D2010-104T2

2- Deburr

ml 08/03/14 **X10**

4.0	D2057	Plug
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✓ Comment: Qty.: 1.0000 Each(s)/Unit Total : ~~5.0000~~ <sup>10</sup> Each(s)

Plug

B34366 **X10**

ml 08/03/14

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

Install D2057 plug as per Dwg D2010

ml 08/03/17 **X10**

PTO

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D 200-104 PAR #: N/A Fault Category: Prod / FAB ASS need to JMW NCR: Yes No DQA: D Date: 08/03/19  
 QA: N/C Closed: JA Date: 08/03/19

NCR: <u>37722</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08/03/17	5	Scrap 2 plugs D 2057 when try to pull out. to re-install RC Hammer error	<u>Resur</u>	destroy 2 D2057 take new one <u>2XB34366</u>	<u>ml</u> 08/03/17	<u>S</u> 08/03/18	<u>Resur</u>	<u>S</u> 08/03/18

NOTE: Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR ARM

Job Number: 37722

Part Number: D2010104

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*5 08/02/18*

*(410)*

7.0

POWDER COATING

POWDER COATING



*MA 100700*



*(10K)*

Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

*M-1 08/03/18*

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

*F2 08/03/19 (10)*

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *52228*

*AS*

*08/03/19*

*(10)*

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*AD 08/03/19*

Job Completion



*mi 2008/3/19 (10)*

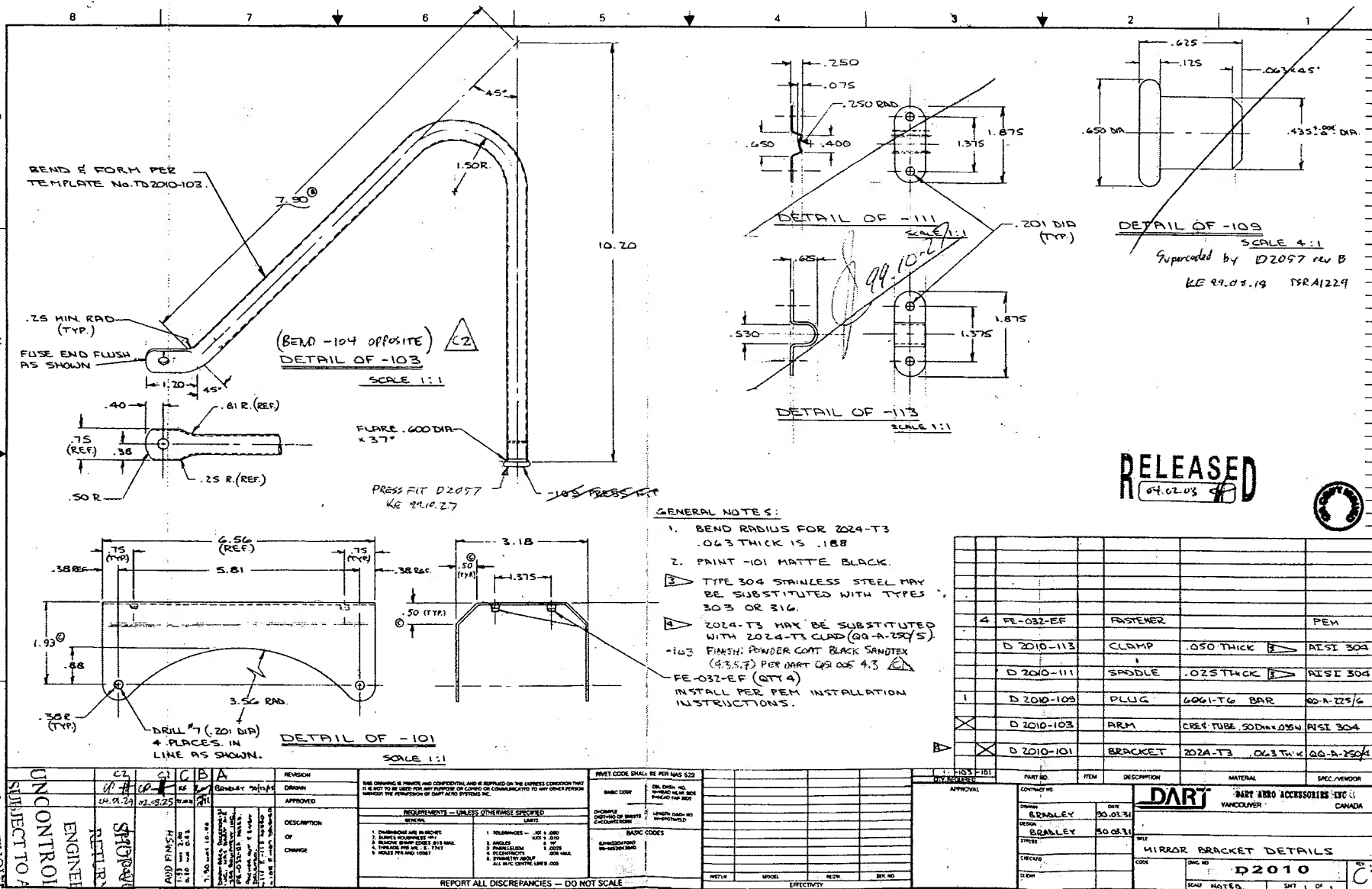
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



WORK ORDER  
NO. 31222

WITHOUT NOTICE

SUBJECT TO AMENDMENT

ENGINEERING

REPAIR TO

STANDARD

REVISION

APPROVED

DESCRIPTION

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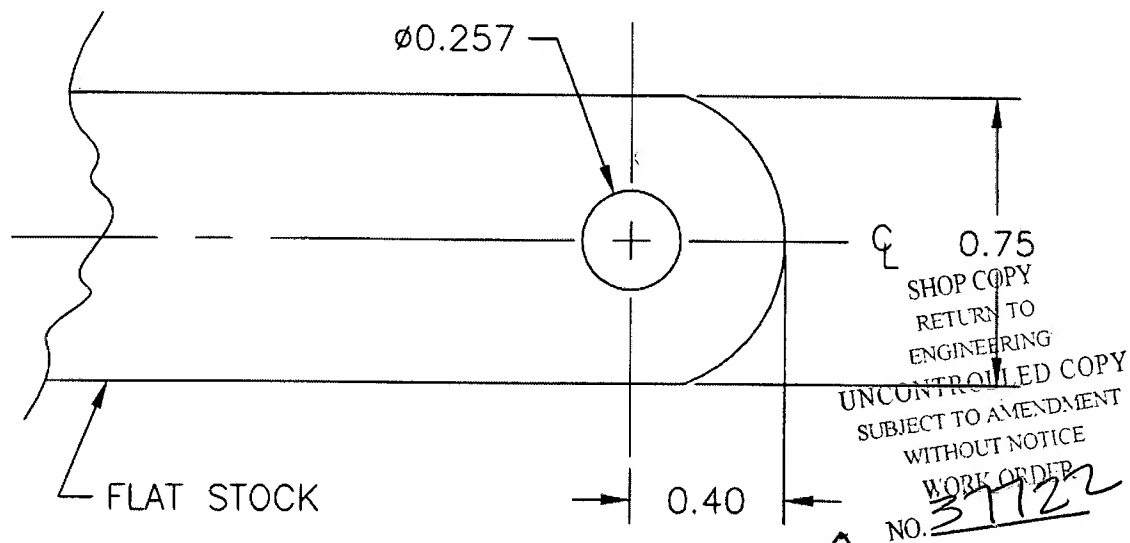
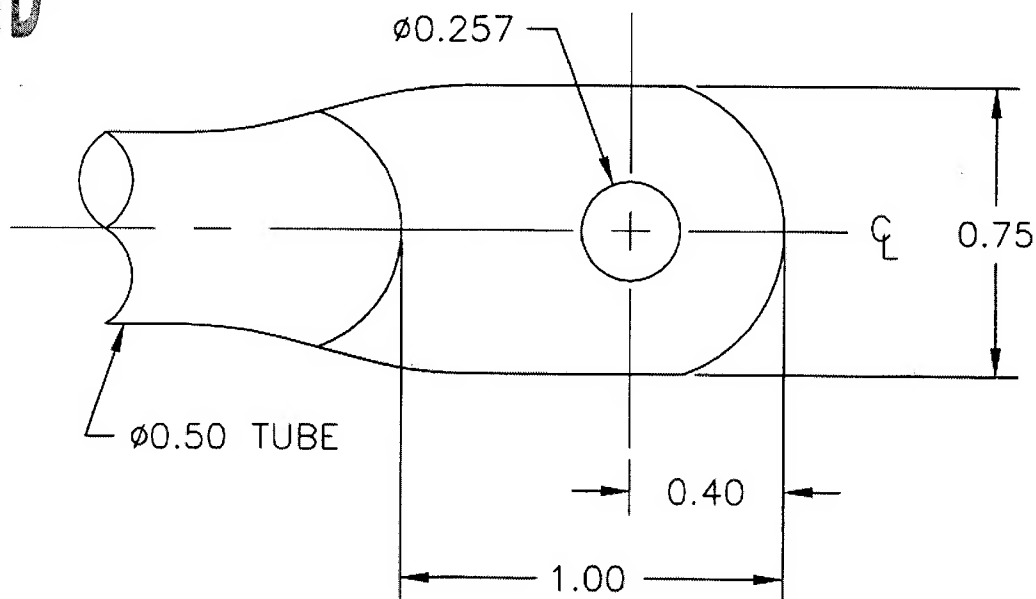
APPROVED



DESIGN <b>KE</b>	DRAWN BY <b>KE</b>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <b>DM</b>	APPROVED <b>CA</b>	DRAWING NO. D2727	REV. A SHEET 1 OF 1
DATE 97.11.24		TITLE PUNCH DT8012 SPEC CONTROL	SCALE 2:1
A	97.11.24	NEW ISSUE	
A1	#CP 01.12.20	ADD TOLERANCE NOTE	

SPECIFICATION CONTROL DRAWING  
FOR PUNCH DT8012

RELEASED  
98/03/06 KLE



NOTE: TOLERANCES ARE PER DMT QSI 018 UNLESS OTHERWISE NOTED.

